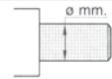


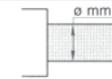
DIAMÈTRE PRÉALABLE DE LA TIGE POUR FILETER AVEC FILIÈRES

M



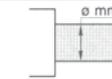
Ø d ₁	p	Ø mm.
M 1	0,25	0,97
M 1,1	0,25	1,07
M 1,2	0,25	1,17
M 1,4	0,3	1,36
M 1,6	0,35	1,54
M (1,7)	0,35	1,64
M 1,8	0,35	1,74
M 2	0,4	1,93
M 2,2	0,45	2,13
M (2,3)	0,4	2,23
M 2,5	0,45	2,43
M (2,6)	0,45	2,53
M 3	0,5	2,92
M 3,5	0,6	3,41
M 4	0,7	3,91
M 4,5	0,75	4,41
M 5	0,8	4,90
M 6	1	5,88
M 7	1	6,88
M 8	1,25	7,87
M 9	1,25	8,87
M 10	1,5	9,85
M 11	1,5	10,85
M 12	1,75	11,83
M 14	2	13,82
M 16	2	15,82
M 18	2,5	17,79
M 20	2,5	19,79
M 22	2,5	21,79
M 24	3	23,77
M 27	3	26,77
M 30	3,5	29,73
M 33	3,5	32,73
M 36	4	35,70
M 39	4	38,70
M 42	4,5	41,69
M 45	4,5	44,69
M 48	5	47,66
M 52	5	51,66
M 56	5,5	55,65
M 60	5,5	59,65
M 64	6	63,62
M 68	6	67,62
M 3 x 0,6		2,91
M 3,5 x 0,75		3,41
M 4 x 0,75		3,91
M 5 x 0,9		4,89

MF



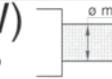
Ø d ₁	x	p	Ø mm.
M 3 x 0,35			2,94
M 3,5 x 0,35			3,44
M 4 x 0,35			3,94
M 4 x 0,5			3,93
M 5 x 0,5			4,93
M 6 x 0,5			5,93
M 6 x 0,75			5,90
M 7 x 0,75			6,90
M 8 x 0,5			7,93
M 8 x 0,75			7,90
M 8 x 1			7,88
M 9 x 1			8,88
M 10 x 0,5			9,93
M 10 x 0,75			9,90
M 10 x 1			9,88
M 10 x 1,25			9,86
M 11 x 1			10,88
M 12 x 0,75			11,90
M 12 x 1			11,88
M 12 x 1,25			11,86
M 12 x 1,5			11,85
M 13 x 1			12,88
M 13 x 1,5			12,85
M 14 x 1			13,88
M 14 x 1,25			13,86
M 14 x 1,5			13,85
M 15 x 1			14,88
M 15 x 1,5			14,85
M 16 x 1			15,88
M 16 x 1,5			15,85
M 18 x 1			17,88
M 18 x 1,5			17,85
M 18 x 2			17,82
M 20 x 1			19,88
M 20 x 1,5			19,85
M 20 x 2			19,82
M 22 x 1			21,88
M 22 x 1,5			21,85
M 22 x 2			21,82
M 24 x 1			23,88
M 24 x 1,5			23,85
M 24 x 2			23,82

MF



Ø d ₁	x	p	Ø mm.
M 25 x 1			24,88
M 25 x 1,5			24,85
M 26 x 1			25,88
M 26 x 1,5			25,85
M 27 x 1			26,88
M 27 x 1,5			26,85
M 27 x 2			26,82
M 28 x 1,5			27,85
M 28 x 2			27,82
M 30 x 1			29,88
M 30 x 1,5			29,85
M 30 x 2			29,82
M 32 x 1,5			31,85
M 33 x 1,5			32,85
M 33 x 2			32,82
M 34 x 1,5			33,85
M 35 x 1,5			34,85
M 36 x 1,5			35,85
M 36 x 2			35,82
M 36 x 3			35,76
M 38 x 1,5			37,85
M 39 x 1,5			38,85
M 39 x 2			38,82
M 39 x 3			38,76
M 40 x 1,5			39,85
M 40 x 2			39,82
M 40 x 3			39,76
M 42 x 1,5			41,85
M 42 x 2			41,82
M 42 x 3			41,76
M 45 x 1,5			44,85
M 45 x 2			44,82
M 45 x 3			44,76
M 48 x 1,5			47,85
M 48 x 2			47,82
M 48 x 3			47,76
M 50 x 1,5			49,85
M 50 x 2			49,82
M 50 x 3			49,76
M 52 x 1,5			51,85
M 52 x 2			51,82
M 52 x 3			51,76

W (BSW)



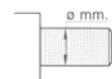
Ø d ₁	p	Ø mm.
W 3/32	48	2,26
W 1/8	40	3,12
W 5/32	32	3,82
W 3/16	24	4,69
W 7/32	24	5,39
W 1/4	20	6,16
W 5/16	18	7,76
W 3/8	16	9,30
W 7/16	14	10,89
W 1/2	12	12,43
W 9/16	12	13,92
W 5/8	11	15,62
W 3/4	10	18,76
W 7/8	9	21,89
W 1	8	25,08
W 1 1/8	7	28,21
W 1 1/4	7	31,35
W 1 3/8	6	34,48
W 1 1/2	6	37,67
W 1 3/4	5	43,94
W 2	4,5	50,26

BSF



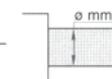
Ø d ₁	p	Ø mm.
BSF 3/16	32	4,67
BSF 1/4	26	6,25
BSF 5/16	22	7,82
BSF 3/8	20	9,39
BSF 7/16	18	10,97
BSF 1/2	16	12,54
BSF 9/16	16	14,12
BSF 5/8	14	15,71
BSF 3/4	12	18,85
BSF 7/8	11	22,02
BSF 1	10	25,17

UNC



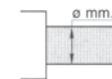
Ø d ₁	- p	Ø mm.
No. 1 - 64 UNC		1,79
No. 2 - 56 UNC		2,12
No. 3 - 48 UNC		2,44
No. 4 - 40 UNC		2,76
No. 5 - 40 UNC		3,09
No. 6 - 32 UNC		3,41
No. 8 - 32 UNC		4,07
No. 10 - 24 UNC		4,71
No. 12 - 24 UNC		5,37
1/4 - 20 UNC		6,22
5/16 - 18 UNC		7,80
3/8 - 16 UNC		9,37
7/16 - 14 UNC		10,95
1/2 - 13 UNC		12,52
9/16 - 12 UNC		14,10
5/8 - 11 UNC		15,68
3/4 - 10 UNC		18,84
7/8 - 9 UNC		22
1 - 8 UNC		25,16
1 1/8 - 7 UNC		28,31
1 1/4 - 7 UNC		31,49
1 3/8 - 6 UNC		34,63
1 1/2 - 6 UNC		37,81
1 3/4 - 5 UNC		44,12
2 - 4,5 UNC		50,45

UNF



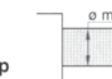
Ø d ₁	- p	Ø mm.
No. 0 - 80 UNF		1,47
No. 1 - 72 UNF		1,79
No. 2 - 64 UNF		2,12
No. 3 - 56 UNF		2,44
No. 4 - 48 UNF		2,77
No. 5 - 44 UNF		3,10
No. 6 - 40 UNF		3,42
No. 8 - 36 UNF		4,08
No. 10 - 32 UNF		4,73
No. 12 - 28 UNF		5,38
1/4 - 28 UNF		6,24
5/16 - 24 UNF		7,82
3/8 - 24 UNF		9,41
7/16 - 20 UNF		10,98
1/2 - 20 UNF		12,56
9/16 - 18 UNF		14,14
5/8 - 18 UNF		15,73
3/4 - 16 UNF		18,89
7/8 - 14 UNF		22,05
1 - 12 UNF		25,21
1 1/8 - 12 UNF		28,38
1 1/4 - 12 UNF		31,56
1 3/8 - 12 UNF		34,73
1 1/2 - 12 UNF		37,91

G (BSP)



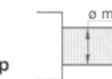
Ø d ₁	p	Ø mm.
G 1/16	28	7,61
G 1/8	28	9,62
G 1/4	19	13,03
G 3/8	19	16,53
G 1/2	14	20,81
G 5/8	14	22,77
G 3/4	14	26,30
G 7/8	14	30,06
G 1	11	33,07
G 1 1/8	11	37,71
G 1 1/4	11	41,73
G 1 3/8	11	44,14
G 1 1/2	11	47,62
G 1 3/4	11	53,56
G 2	11	59,43

NPSM



Ø d ₁	p	Ø mm.
1/8 NPSM	27	4,99
1/4 NPSM	18	13,24
3/8 NPSM	18	16,70
1/2 NPSM	14	20,77
3/4 NPSM	14	26,13
1 NPSM	11,5	32,68
1 1/4 NPSM	11,5	41,45
1 1/2 NPSM	11,5	47,52
2 NPSM	11,5	59,56

PG



Ø d ₁	p	Ø mm.
PG 7	20	12,40
PG 9	18	15,10
PG 11	18	18,50
PG 13,5	18	20,30
PG 16	18	22,40
PG 21	16	28,15
PG 29	16	36,85
PG 36	16	46,85
PG 42	16	53,85
PG 48	16	59,15